



**Active Cooled Laser Diode
Vertically Stacked**

**Up to 250W QCW
Center Wavelength: 808-940nm**

Introduction

Apollo Instruments' high-powered laser diode bars deliver up to 250W in QCW. They are available in the following wavelengths: 808nm and 940nm.

These laser diode bars are micro-channel water-cooled. They have been demonstrated to be of high quality with long lifetime.

Key Features

- High power
- Long storage time
- Uniform beam profile
- AuSn bonding
- Harsh environment applications
- Wavelength 808-940nm
- QCW operation
- Fast delivery time

Applications

- DPSSL & Fiber Laser Pumping
- Medicine
- Selective Soldering/Desoldering
- Heat Treatment
- Welding/Blazing
- Quick Cure of Epoxy
- Transformation Hardening
- And more

Active Cooled Laser Diode (Vertically Stacked) – Specification Sheet

HVS-QCW-092011

Specifications

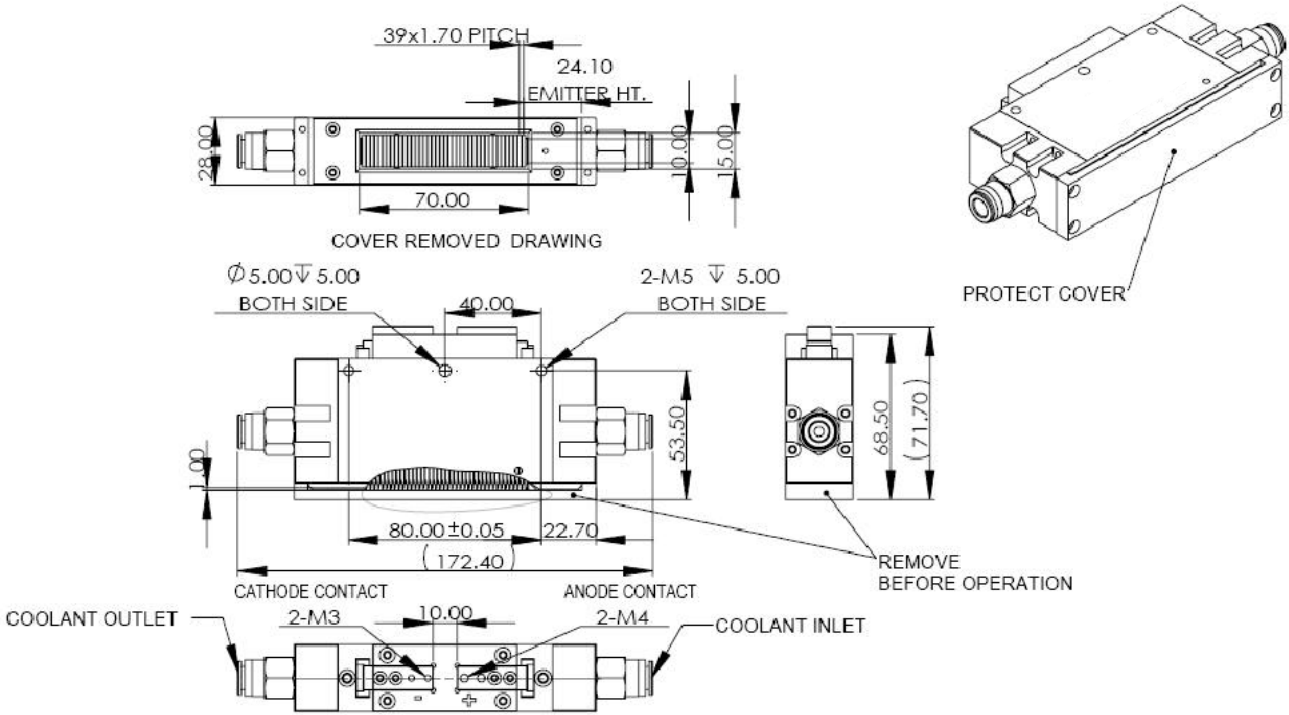
	Units	HVSxx-Y -150-808(Q) ¹	HVSxx-Y -200-808(Q) ¹	HVSxx-Y -250-808(Q) ¹	HVSxx-Y -200-940(Q) ¹
Optical Specifications ^{3,7}					
Center wavelength, λ	nm	808 \pm 3	808 \pm 3	808 \pm 3	940 \pm 3
Output power per bar ²	W	150	200	250	200
Number of bars	-	2 to 40			
Bar-to-Bar Spacing	mm	1.7			
Fill factor	%	83	80	75	75
Number of emitters	-	75	40	62	62
Emitter width	μ m	100	200	100	100
Spectral width FWHM	nm	\leq 6	\leq 4	\leq 4	\leq 6
Spectral width FW90%E	nm	\leq 6	\leq 6	\leq 8	\leq 8
Fast axis divergence (FWHM) ^{4,6}	°	35			
Slow axis divergence (FWHM)	°	8			
Polarization mode	-	TE			
Wavelength temp. coefficient	nm/°C	\sim 0.28	\sim 0.28	\sim 0.28	\sim 0.34
Electrical Parameters ^{3,7}					
Operating current, I_{op}	A	\leq 170	\leq 190	\leq 250	\leq 250
Threshold current, I_{th}	A	\leq 15	\leq 25	\leq 32	\leq 18
Operating voltage, V_{op}	V	\leq 2			
Slope efficiency	W/A	\geq 1	\geq 1.1	\geq 1.15	\geq 1.05
Power conversion efficiency	%	\geq 42	\geq 50	\geq 52	\geq 50
Pulse width	ms	\leq 0.3	\leq 0.3	\leq 0.3	\leq 1.2
Duty cycle	%	\leq 10			
Thermal Parameters					
Operating temperature	°C	15 to 25			
Storage temperature ⁵	°C	-40 to 60			
Coolant	-	Deionized water			
Flow rate per bar	L/min	0.5 to 0.7			

1. Model Name Breakdown - HVSxx-Y-150-808(Q): xx = Structure Code (04), Y = Number of bars, 150 = Output power (W), 808 = Center wavelength (nm), (Q) = QCW mode.
2. Reduced lifetime if used above nominal operating conditions.
3. Data at 25°C temperature, unless otherwise stated.
4. For fast axis collimation: divergence $<0.5^\circ$.
5. A non-condensing environment is required for storage and operation below ambient dew point.
6. For smile requirements, please contact us.
7. If there are any other requirements, please contact us.

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Dimensions Diagram (measurements in mm unless specified)

- HVS04



Ordering Information

To make an order or request for further information on this or other products, please contact our sales representative by phone (949) 756-3111 or email contact@apolloinstruments.com.

Laser Safety

High Power Diode Lasers emit radiation in the visible and infrared region of the spectrum. When in use, safety precautions should be taken to avoid possibility of eye damage. For Class IV lasers, extreme care must be exercised during their operation. Do not allow exposure of the eye or skin to direct or scattered radiation. If viewing is required, the beam should be observed by reflection from matte surface utilizing an image converter or a suitable fluorescent screen. Serious injury may result if any part of the body is exposed to the beam. The eye is extremely sensitive to the infrared radiation and therefore, proper eyewear must be worn at all times.

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The laser products made by Apollo Instruments emit visible and invisible radiation power. The devices are intended for use by qualified personnel who recognize shock hazards or laser hazards and are familiar with safety precautions required to avoid possible injury.

ESD - Like most semiconductor devices, laser diodes can be easily damaged or destroyed by inadvertent electrical or static discharges. Laser Diodes are very sensitive to electrostatic discharge (ESD) and may suffer latent catastrophic damage unless they are handled according to proper ESD procedures. The resulting decreased performance of the laser may appear immediately, or long after the damage occurs. A static free environment is mandatory. Grounded tweezers and a grounded wrist strap on the user, a grounded work surface, anti-static floors and case ground for the laser diode all reduce risk of damaging static discharge through the diode. Retain the laser diode in a static free environment when not in use (such as the shipping container). Short the diodes at all times when not in use. (Note: An unshorted laser can be damaged by ESD even without touching it!) The user should never try to service and repair the device without authorization of Apollo Instruments. Apollo Instruments is not responsible to any damages resulted by unauthorized repair and services. Any attempt to opening the laser unit will void the limited warranty to the device.